

[c o r k s p o r t]



86- 92 B-Series FRP Front Bumper Install instructions

Tools required

- 8mm wrench
- 10mm wrench
- 10mm socket
- 8mm socket
- Phillips screw driver
- Floor Jack
- Jack stands
- NOTE: Follow instructions that came with your jack and jack stands. Death and or significant property damage could result if you do not.
- Drill and 17/64" drill bit

Contents

- CorkSport FRP Front Bumper
- Two 6mm X 1.00 Thread Bolts X 1" long
- 8 Page Installation Instructions
- Two 6mm X 1.00 thread nuts

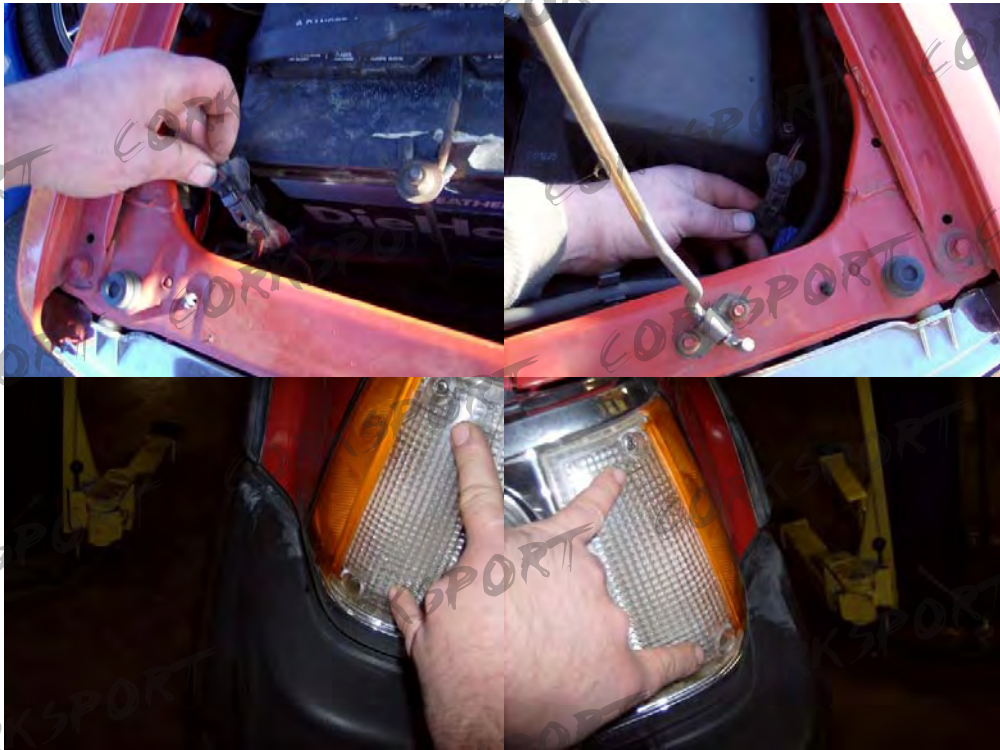
DANGER: CorkSport nor any of its employees or owners will not be liable for the outcome of the installation from using these instructions. The installation instructions are for reference only.

NOTE: CorkSport recommends that you test fit the bumper prior to final installation and painting to make sure the bumper fits your vehicle properly.

Note: Vehicle used for these instructions is a 1991 B2600 4x4.

Thank you for your purchase. If you have any questions please call Cork Sport at 360 260 CORK

Step 1: Unplug side marker lights. Remove two (2) screws from each marker light and remove lights.



Step 2: Remove thirteen (13) Philip's head screws from grill. Remove grill.



Pictures continued on next page.

Thank you for your purchase. If you have any questions please call Cork Sport at 360 260 CORK



Step 3: Disconnect front turn signal lights. Remove four (4) Philips head screws (two on each side) from turn signal lights and remove lights from bumper.



Step 4: Remove two (2) 8mm/Philips head screws from inner bumper brackets (one on each side).



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Step 5: Remove twelve (12) 10mm head bolts from inside bumper. Remove bumper from truck.



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Step 6: Remove six (6) speed nuts from back of stock bumper, and install on FRP bumper.



Step 7: Remove speed nuts from tabs from lower corner of bumper (both sides) and install on tabs on FRP bumper.



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Step 8: Install bumper lights in to FRP bumper and screw down with factory screws.



Note: Please check your local laws on the requirements of a front license plate on your vehicle. If your state does not require the use of a front plate, then you may skip to step #9.

Step 9: Drill two (2) 17/64" holes in bumper and mount license plate, using two (2) supplied 6 x 1.00 thread bolts and nuts.

Note: There are two marks located in the front of bumper for the factory mount location. We supplied two (2) nuts and bolts so you can drill holes and mount bumper, however, if you choose, you may drill them out square and use the factory plastic nuts and factory screws to mount license plate.



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Step 10: Install FRP bumper on to vehicle. Make sure slots in corner of bumper slip on tabs on truck.



Step 11: Using six (6) original 10mm head bolts, install bolts through bumper bracket into speed nuts on back of bumper. Using original two (2) screws, install screws into lower corner bumper brackets. Tighten all screws and bolts.



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Step 12: Reinstall grill using original thirteen (13) Philips head screws.



Step 13: Reinstall corner lights using original 2 screws each. Reconnect wires for side marker lights and bumper lights.



Enjoy your new front bumper!

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