



Installation Instructions for CorkSport Mazdaspeed 6 Exhaust System

Tools Required

- 17mm wrench
- WD40 or similar
- Safety glasses
- Jack stands
- 14mm wrench
- Large flat screwdriver
- Floor Jack

Contents

- 1 Front Exhaust section
- 1 Middle Exhaust section
- 1 Left Muffler
- 1 Right Muffler
- 12 Washers
- 4 Exhaust gaskets
- 6 Page Installation Instructions
- 6 17mm headed nuts
- 6 17mm headed bolts

Warning! Make sure your exhaust system is completely cooled down before removing the stock exhaust system. Failure to do so can result in severe burns.

Installation of the CorkSport exhaust system requires basic knowledge of automobiles and hand tools. Installation should take 1hour.

DANGER: Follow instructions that came with your jack/stands. Death and or significant property damage could result if you do not.

Major Parts Pictures

Thank you for your purchase. If you have any questions please call Cork Sport at 360 260 CORK

Drivers Side Muffler



Passenger Side Muffler



Front Section



Middle Section



Step 1: Jack up vehicle and secure it on jack stands on a flat hard level surface.

Step 2: Spray the WD40 on the four 14mm headed rear muffler nuts and the 17mm headed catalyist to exhaust nuts.

Step 3: Remove the two 17mm headed nuts from the catalyist to exhaust connection. Save the nuts for installation of the new exhaust.



Step 4: Remove the four 14mm headed nuts from the muffler to front exhaust connection. There are two nuts per muffler.

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Step 5: Remove each muffler from the exhaust hangars and then from the car. Be careful with contact of the tip through the bezels in the rear valance.



Step 6: Remove the mid exhaust section from the exhaust hangars and then from the car.

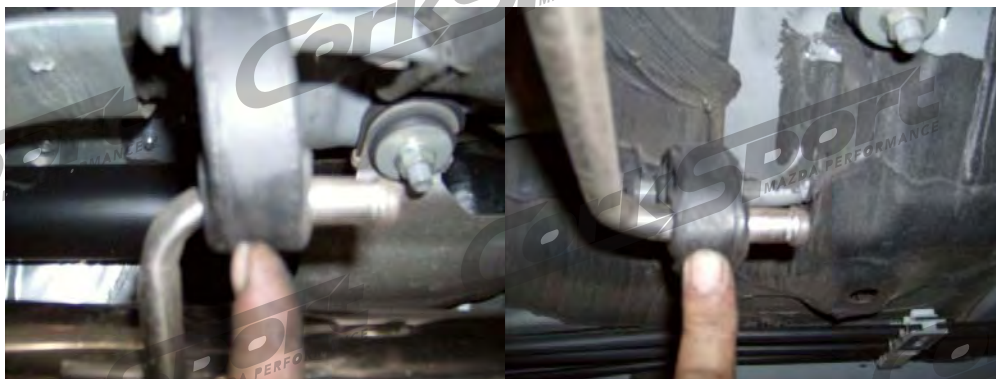
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Step 7: Remove the factory exhaust gasket from the catalyst and install the new exhaust gasket supplied with the exhaust system.



Step 8: Install the new front section on to the catalyst flange studs and exhaust hangars.



Step 9: Re-using the two 17mm headed nuts bolt down the front section to the catalyst.

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Step 10: Install the middle section to the front section of the exhaust system using two 17mm bolts, four washers, and two 17mm headed nuts.

Step 11: Install the new muffler sections into the exhaust hangers and to the mid pipe with the four 17mm headed bolts, eight washers, and four 17mm headed nuts. Leave the nuts and bolts hand tight.



Step 12: Double check clearances with the rear mufflers and the bezels in the bumper valence to make sure everything is centered properly and tighten the nuts and bolts at the muffler to mid pipe flanges.

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Step 13: Start up your Mazdaspeed 6 and check for exhaust leaks.

Step 14: Lower your Mazdaspeed 6 from the Jack stands with the floor jack and enjoy.

If you experience the exhaust touching the bezels on the rear valence you can trim out the inside of the bezel to allow extra clearance for the exhaust pipes.

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